

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

FFG Flensburger Fahrzeugbau Gesellschaft mbH
Werftstraße 24
24939 Flensburg / Germany

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1326/HS/0517/21

The range of validity and details of the inspection can be seen
on the back page and in our report

No.: 8119069900

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

June 2024

Hamburg, 04.08.2021

To verify the validity of the digital signature of the TÜV NORD Systems
employee, the installation of the TÜV NORD GROUP root certificate is
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>



Digitally signed
by Hoffmann Dirk

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: FFG Flensburger Fahrzeugbau Gesellschaft mbH,
24939 Flensburg / Germany
Cert.-no.: 07/204/1326/HS/0517/21
Date of issue: 03.08.2021

1 Product(s) of the manufacturer

Structural components and steel structures

Steel structures until EXC3 according to EN 1090-2 and

Aluminium structures until EXC2 according to EN 1090-3

in the following depending on possibly further required certifications:

Military products according to DIN 2303

Components for railway vehicles according to EN 15085-2

2 Product standards and other standards (see DIN EN ISO 3834-5)

DIN EN 1090-2, DIN EN 1090-3, DIN 2303, DIN EN 15085-2

DIN EN ISO 9606-1, DIN EN ISO 9606-2

DIN EN ISO 5817, DIN EN ISO 10042

DIN EN ISO 15614-1, DIN EN ISO 15614-2, DIN EN ISO 15613

3 Material groups (acc. to CEN ISO/TR 15608)

1, 2, 3.1, 3.2 $R_{eH} \leq 960$ MPa, 5.1, 8.1, 8.2, 10.1, 22, 23, 24

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1, 2, 3.1, 3.2 $R_{eH} \leq 960$ MPa, 10.1
111 E Manual metal arc welding	5.1
141 TIG Tungsten inert gas welding, manual	3.1, 3.2 $R_{eH} > 690$ MPa**, 8.1, 8.2, 22
131 MIG Metal inert gas welding, partly-mechanized	22, 23, 24
136 MAG Metal active gas welding with flux cored electrode, partly-mechanized	8.1
783 Drawn arc stud welding	1.1, 1.2 $R_{eH} \leq 355$ MPa

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *

* The level of knowledge complies with ISO 14731 B, S or C

** Only in application range DIN 2303