

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CLI/055/03/6

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

FFG Flensburger Fahrzeugbau Gesellschaft mbH
Werftstr. 24
24939 Flensburg
Germany

meets the requirements of the TNS-EN 15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CLI
in the field of activity P

validity: 09.07.2021 until 03.07.2024

date of issue: 09.07.2021
File number: 8119069900
Customer number: TN0517

Lead auditor: Dipl.-Ing. (FH) BREMER



Digitally signed by
Hoffmann Dirk

Dipl.-Ing. HOFFMANN
certification body



Scope of the certificate

TÜVNORD/I5085/CLI/055/03/6

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22	t = 2.4 - 24 mm	BW/FW
135	3.1 3.2	t = 3 - 24 mm t = 7.5 - 30 mm	BW/FW BW/FW
136	8.1	t = 3 - 16 mm	FW
141	22	t = 3 - 8 mm	BW/FW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

[REDACTED]

[REDACTED]

1st deputy(ies) of the responsible welding coordinator(s):

[REDACTED]

[REDACTED]

Others deputies:

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Remarks:

The welding coordinators [REDACTED] are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

