

# Certificate

**TÜVNORD/15085/CL1/055/03/7**

Report no. / Manufacturer no. / Validity notice: 8122477364 / TN0517 / 2024-07-05 - 2027-07-03

## **Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023**

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

**FFG Flensburger Fahrzeugbau Gesellschaft mbH**  
**Werftstr. 24**  
**24939 Flensburg**  
**Germany**

fulfills the requirements of the TNS-EN15085 certification scheme  
for the scope

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

Lead auditor:  
Dipl.-Ing. ZABROCKI

Hamburg, 2024-07-05

**TÜVNORD** Digitally  
signed by  
Rohardt Sven

certification body, Dipl.-Ing. (FH) ROHARDT

**TÜV NORD Systems GmbH & Co. KG**  
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## Scope of the certificate

### TÜVNORD/15085/CL1/055/03/7

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#### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22	t = 2,4 - 24 mm	FW, BW
135	3.1 3.2	t = 3 - 24 mm t = 7.5 - 30 mm	FW, BW FW, BW
136	8.1	t = 3 - 16 mm	FW
141	22	t = 3 - 8 mm	FW, BW

#### Area of Application:

- New build of components for railway vehicles

#### Responsible welding coordinator(s):

[REDACTED]

#### 1st deputy(ies) of the responsible welding coordinator(s):

[REDACTED]

#### Others deputies:

-

#### Remarks:

The welding coordinators [REDACTED] are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.